



Fitting Instructions for Aluminium Sumps 100/6 & 3000

- ENG664 -

As the aluminium oil sumps are thicker than the original pressed steel ones it means that the pick up pipe (A) on the oil pump needs to be shortened by $\frac{1}{4}$ " to prevent it fouling on the bottom of the sump.

Having done this it is essential that the slots (B) are elongated with a round file to prevent the oil flow being restricted. This is VERY important as even if the strainer gauze is flattened against the end of the tube when the sump is bolted up, the flow of oil will not be impeded.

